

Collects wastewater from across the core area and conveys it to the Clover Point and Macaulay Point pump stations.

Screening

Wastewater is screened (6mm) to remove stones, paper, cloth, plastics and other debris.

Grit Removal A vortex system uses centrifugal force to keep the organic material suspended while grit settles and is removed.



MCLOUGHLIN POINT WASTEWATER **TREATMENT PLANT**

PRIMARY TREATMENT

Is the physical separation of solids

from wastewater.

Removing Solids

Diaestion

The residual solids undergo anaerobic

down biodegradable material in the

digestion in which microorganisms break

absence of oxygen and produce biogas.

Heavier solids settle to the bottom and lighter 'scum' floats to the top.

SECONDARY TREATMENT

Is a biological process that removes dissolved and suspended organic compounds in the wastewater.

Fine Screening **Biological Reactors**

Primarv effluent is finely screened (2mm) to remove smaller

Wastewater flows through tanks where microorganisms grow. The microorganisms consume organic compounds in the wastewater and reproduce to form cells that result in residual biological solids. Solids are removed and sent to the Residuals Treatment Facility for further treatment.





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··> Biogas Biogas produced during the digestion process is collected and reused within the facility as fuel for the dryer.

Drying

The residual solids are dewatered and then heated at a very high temperature (220°C).

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·····> Biosolids

Dried Class A biosolids are produced that contain almost no detectable levels of pathogens. These are the highest standard of biosolids and are suitable for beneficial use. The biosolids are dark, dry granular pellets.

TERTIARY TREATMENT Is one of the highest levels of treatment, reducing contaminants that remain after the secondary treatment process.

Disc Filter

Wastewater passes through a fabric disc filter (5-micron), reducing many pharmaceuticals, hormones, microplastics and other contaminants.

The grit and screenings are compacted and trucked to an approved landfill.

·····> Storm Outfalls

Previously, untreated wastewater was discharged out of the Clover Point and Macaulay Point outfalls. These outfalls are now used only to discharge storm flows associated with heavy-rain events. To reduce the need to discharge storm flows, a buried underground concrete tank (the Arbutus Attenuation Tank) was built in Saanich to temporarily store flows during high volume storm events. In addition, core area municipalities have committed to an inflow and infiltration program that will reduce the volume of storm flows that need to be discharged.

Core Area Wastewater Treatment Process



As wastewater moves through the treatment process, residual solids are removed. These solids are pumped to the Residuals Treatment • Facility for further treatment.

Residual Solids Conveyance Line

Consists of two pipes and three small pump stations to transport all residual solids to the Residuals Treatment Facility. Liquid removed from the residual solids during the treatment process is returned to the McLoughlin Point Wastewater Treatment Plant through the conveyance system.

