# Partners in Biosolids Management



## **NEFCO**

 NEFCO was formed in 1986 as part of The O'Connell Companies, a 136 year old company; Daniel O'Connell Sons is our construction arm

 We have 40 years of experience funding commercial properties and public projects

- Our diverse organization brings integrated engineering, construction, operations, and financing solutions
- Larry Bishop, PE Vice President
   Engineering and Business Development
- Mike Thayer Manager, Technology & Engineering
- Jim Spencer Regional Business Development Manager, S.E. USA





# **NEFCO Today**



## **NEFCO FACILITIES**



### Boston, MA

- Processes all digested solids from Deer Island WWTP, which treats > 1 billion (peak) gallons per day
- 280 dry tons per day
- End-product pellets are used both as a fertilizer and as an alternative fuel
- Substantially redesigned in the late 1990's, plant energy consumption was reduced by approximately 50%



### St. Paul (Shakopee), MN

- 55 dry tons per day capacity
- 100% of product is beneficially used at local agriculture sites
- NEFCO's operating contract includes an unique staffing partnership with unionized MCES operators
- 100% reliability using a single dryer
- Facility has fuel oil and natural gas) capabilities; Recently converted to fire digester gas



#### North Andover, MA

- Two dryers provide 42 dry tons per day capacity
- Digester gas provides 100% of the fuel necessary to run the dryers
- This facility is equipped with two independent dryer trains, thereby providing the client with its desired level of redundancy.
- First facility of its kind to operate entirely on renewable energy

## **NEFCO FACILITIES**



#### West Palm Beach, FL

- 675 wet tons per day
- Public private partnership with the SWA.
- Landfill gas provides 70% of fuel necessary to run the dryers.
- As a regional facility, the system receives biosolids from six entities and has been 100% reliable.



### **Cumberland, MD**

- 11 dry ton per day dewatering and heat drying facility
- NEFCO provides centrifuge dewatering as part of the drying process.
- Use of a single dryer reduced capital cost while maintaining 100% reliability



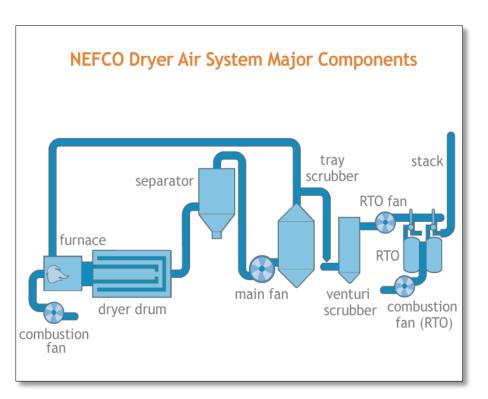
#### **Detroit, MI**

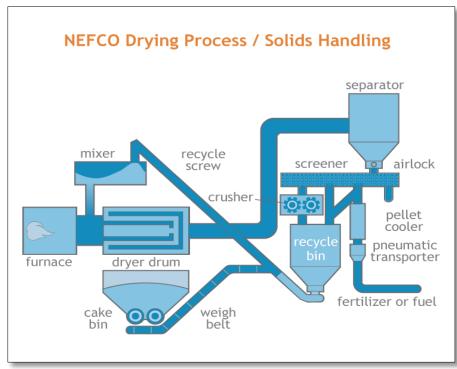
- Processing capacity of 316 (firm) to 420 (total) dry tons per day
- Includes eight dewatering centrifuges and four rotary dryers
- Includes four 800 ton (eight days) storage silos
- Product will be used for local agriculture and possibly for cement kiln fuel

# **Thermal Drying Technology**



# **Thermal Drying**







The process is completely enclosed with stateof-the-art odor control and emissions treatment!

# **Benefits of Thermal Drying**

- Extensive performance history
- Robust technology to handle variability
- Pathogen destruction: "PFRP" product from raw sludge in a single process
- 75% or greater reduction in truck volume compared to hauling cake or composting technologies
- Odorless and quiet facility:
  - good neighbor
- Small facility footprint



## **Green Benefits of Thermal Drying**

 Dry granular biosolids recycles nutrients including phosphorous and nitrogen, which is limited in supply and necessary for farming and human survival.

 Dry biosolids has significant fuel value that can be used to displace fossil fuel, especially in cement kilns.

 Dryer can use exhaust gasses from a combustion turbine or a reciprocating engine - generator.

 Dryers can use carbon-neutral fuels such as wood chips, landfill gas, or digester gas.



## Well Established Technology Used In:



Boston, MA

- Boston, MA
- Detroit, MI
- Milwaukee, WI
  Irvine, CA
- Philadelphia, PA Green Bay, WI
- Chicago, IL
- Sacramento, CA > Cumberland, MD
- St. Petersburg, FL > Encina, CA
- Stamford, CT

- Winston-Salem, NC
- > Honolulu, HI

- South Bronx, NY > Blue Lake (Shakpoee, MN)
  - ➤ GLSD (N. Andover, MA)
- Windsor, ON
  West Palm Beach, FL



## **Industry Activity**

- Miami-Dade Thermal Drying (DBFO)
- Waterloo Thermal Drying
- Edmonton Thermal Drying
- Charlotte, NC Thermal Drying (DBO)
- Hillsborough County Thermal Drying (Operations)
- Los Angeles County Sanitation District Thermal Drying
- Irvine Ranch Thermal Drying
- San Jose Thermal Drying (DBO)
- Columbia, SC Thermal Drying (DBO)





# **Operations**



## Flexible Operations Approach

Communicative relationship with client is critical

 Biosolids facility O&M personnel can be client employees and union members

Responsible for all regulatory compliance

- Interface with client CMMS
- Responsible for all maintenance, replacement and spare parts
- Responsible for all product marketing and distribution



# NEFCO is Responsible for Product Distribution



# NEFCO Product Marketing - Critical Success Factors

- Diversified customer base
- Maintain backup plans
- View biosolids as product
- Supply chain approach

- Inventory management
- Know customer's needs
- Use product marketing brokers
- Understand permitting & regulations









# **Project Delivery**



## **Preferred Delivery Model**

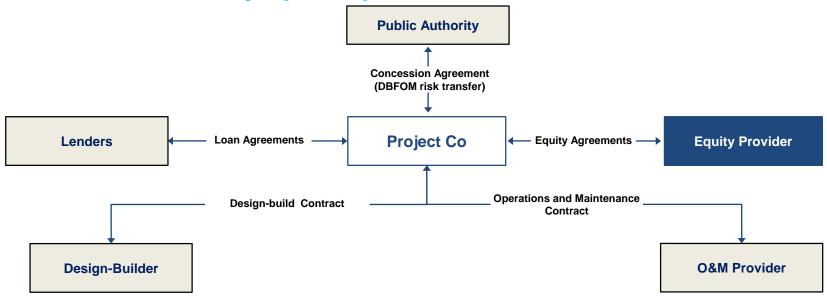
Under a DBFOM model, the private sector partner(s) would provide the following:

Component	Services Provided
Design	<ul> <li>Design of the project solution</li> <li>Example: engineering of the biosolids management process</li> </ul>
Build	<ul> <li>Construction of the project</li> <li>Example: management of all sub-contractors</li> </ul>
Finance	<ul> <li>Private financing, including short-term and long-term debt and equity funding necessary to construct and operate/maintain the project for the specified project term</li> <li>Example: long-term equity financing of the Project Company</li> </ul>
Operate	<ul> <li>Hard management services that support the basic operation of the asset and include fairly low risk tasks</li> <li>Example: operators, administration</li> </ul>
Maintain	<ul> <li>Daily facilities maintenance, annual maintenance, and major upgrades or replacements of major components</li> <li>Example: preventive maintenance for equipment throughout project term and replacement at the end of its life-cycle</li> </ul>



## **Preferred Structure**

**NEFCO** would rely upon a proven contractual-based structure



#### **Design-Build Contract**

- Fixed-price, date-certain, turn-key contract
- Liquidated damages for performance and delay
- Limit of liability
- Parent company guarantee and liquid security (i.e., letter of credit)

#### Operations and Maintenance (O&M) Contract

- 20 to 35 year term, fixed-price, turn-key contract
- Performance obligations with pass-through of penalties and/ or deductions
- Limit of liability multiple of annual average contract value
- Parent company guarantee and liquid security (i.e., letter of credit)

#### **Project Debt Capital**

- Investment grade (BBB- or higher)
- Debt service coverage ratio of 1.25x to 1.40x
- Leverage of 80% to 90%
- Fixed-price interest rate via hedging of bank loans or bond financing

#### **Project Equity Capital**

- Long-term, low cost institutional equity (i.e., pension funds)
- Up to 100% provided by managed funds
- Opportunity for investment by Design-Builder and O&M Provider



# Benefits of Partnering with NEFCO

- Cost and performance certainty
- Thermal drying is a proven, reliable technology
- Long-term operations experience, unmatched in industry
- Non-proprietary, flexible approach to systems
- Risk assumption through innovative contracting and guaranteed product distribution
- Ability to finance large capital projects
- Long term Public Private Partnerships with large municipalities in North America





