



15 ML/d USBF® WWTP  
under construction  
Chengde, China  
(late 2015 completion)

# ECOfluid Systems Inc.

## USBF® WASTEWATER TREATMENT PROCESS



Westside Solutions Innovation Days  
Royal Roads University, Victoria, BC  
April 28, 2015

Westside Solutions Innovation Days – April 28, 2015

About ECOfluid

Wastewater Treatment Unit Processes

USBF® Process and Benefits

Westside Solutions Proposal

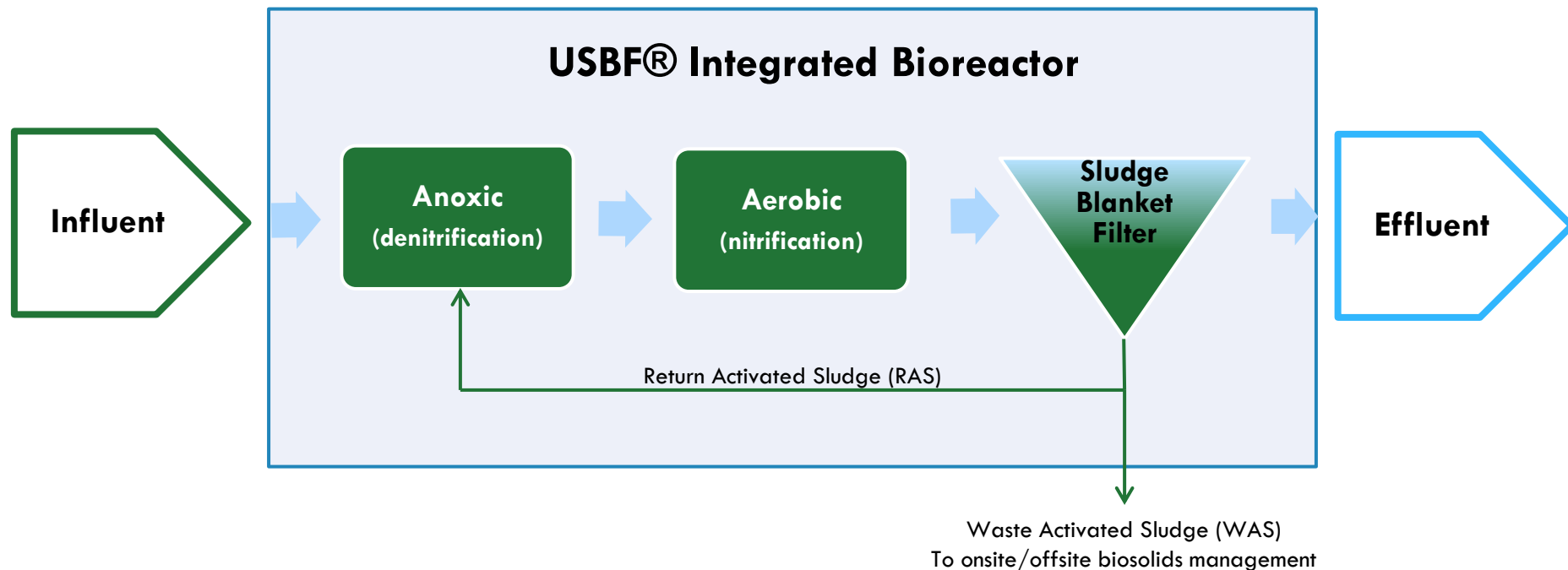
Case Studies

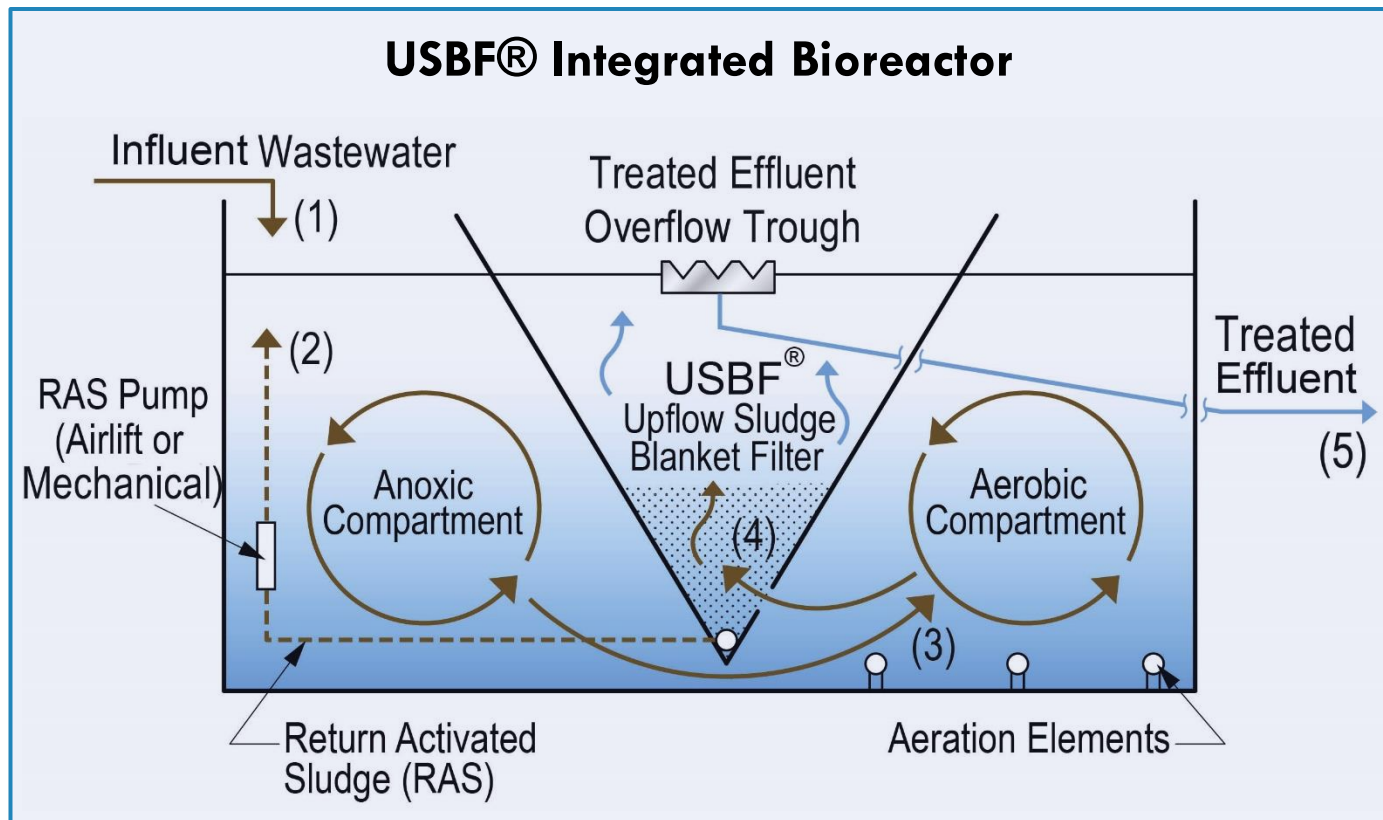
- Established in 1995; provider of advanced wastewater treatment systems
  - ▣ Over 150 installations across North America and the Caribbean
  - ▣ Process Design | Equipment Supply | Design-Build
  
- Full contract O&M services division launched in 1998
  - ▣ Close and immediate crosscheck between designers and operators
  - ▣ Facilitates continuous improvement of technologies and processes
  
- In 2012, ECOfluid was acquired by NORAM Engineers and Constructors Ltd., who among other are well recognized worldwide leader in the fields of nitration, sulphuric acid and electrochemical plant design and construction.
  - ▣ Provides strong technical and financial backing

***Our interdisciplinary team of engineers, designers, operators and business specialists, backed by NORAM resources, provide clients with extensive and well-rounded industry knowledge and experience.***

- Pre-Treatment / Headworks Systems
- Biological Treatment:
  - USBF® (Upflow Sludge Blanket Filtration)
  - MBR (Membrane Bioreactor)
  - IFAS / MBBR
- Tertiary Treatment:
  - Sand Filtration
  - Microscreen Filtration
  - Cloth Media Filtration
  - Membrane Filtration
  - UV Disinfection
- Sludge Dewatering and Processing Systems

An integrated bioreactor that incorporates anoxic and aerobic compartments, and upflow filter(s)





1. Sewage enters anoxic compartment
2. Sewage and RAS mix
3. Flows into aerobic compartment
4. Enters bottom of Sludge Blanket Filter
5. Effluent collected in trough; gravity discharge (to disposal or post-treatment)

- High treatment efficiency, including BNR
- Modular, expandable, compact
- Reduced odor and noise
- Minimal amount of moving parts; gravity flow
- Reduced CAPEX / OPEX
- Fluidized bed filtration efficiency
- Self-regulating hydraulic flexibility

***Paves the way to economical water reclamation facilities...***

## Westside Solutions Treatment Levels

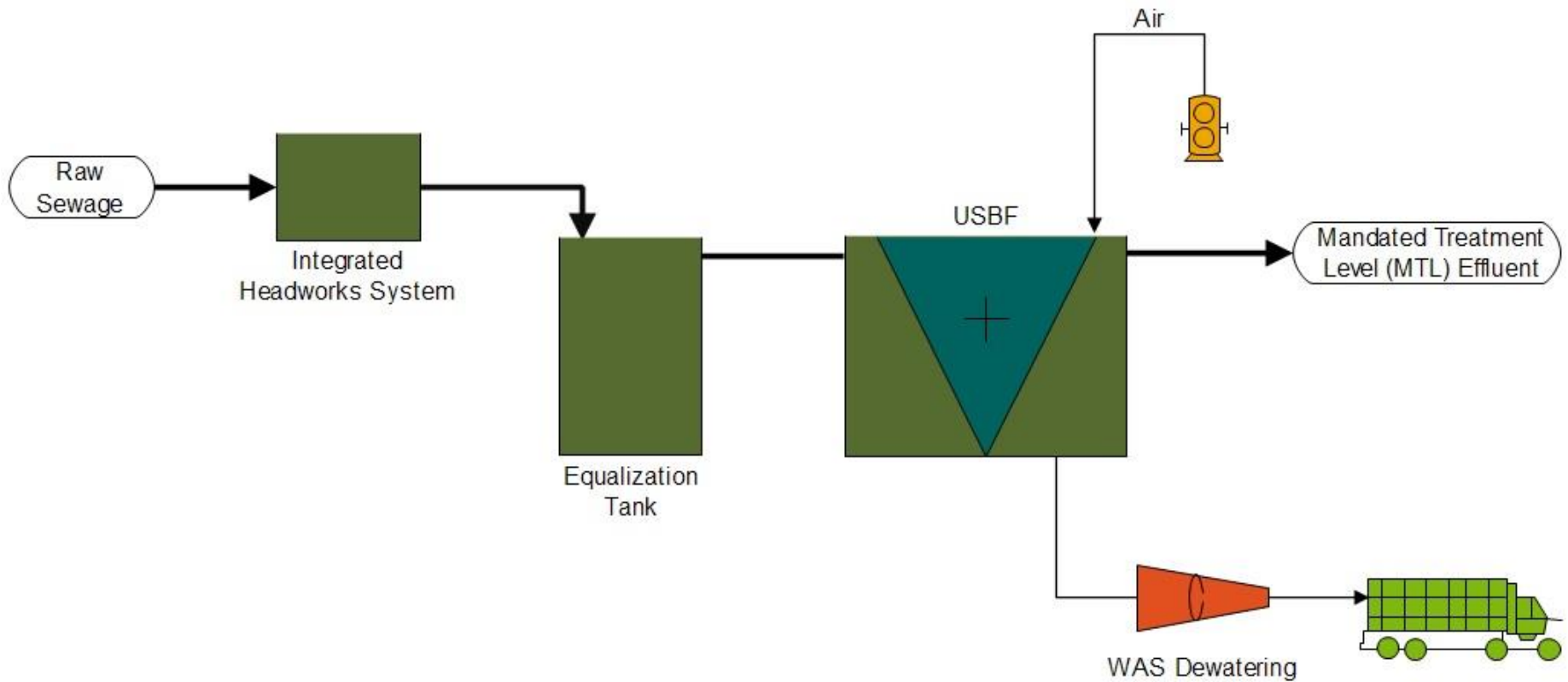
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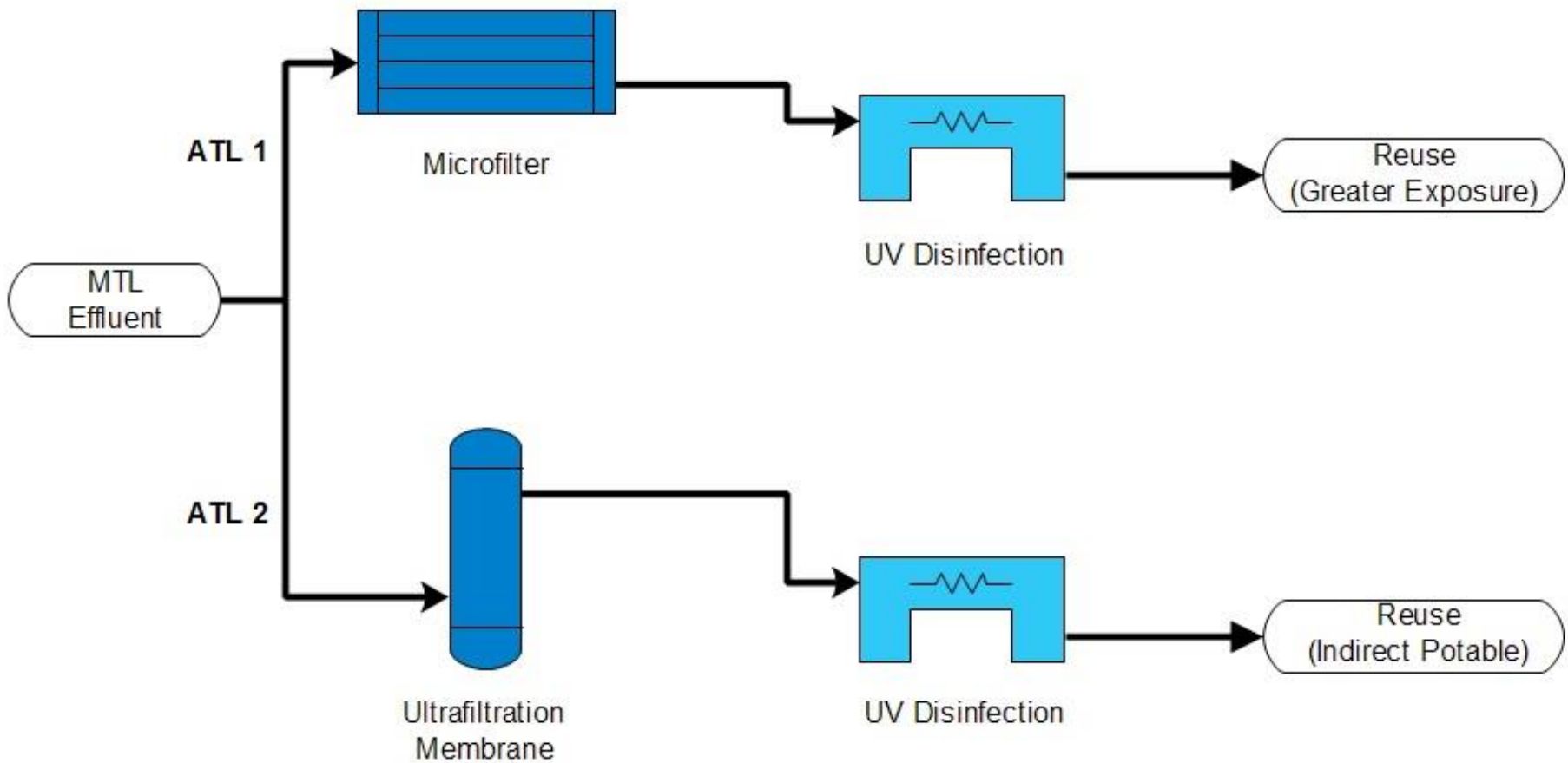
Parameter	MTL <sup>(1)</sup>	ATL 1 <sup>(2)</sup>	ATL 2 <sup>(3)</sup>
BOD	< 25 mg/L	< 10 mg/L	< 5 mg/L
TSS	< 25 mg/L	< 10 mg/L	< 5 mg/L
TRC	< 0.02 mg/L	-	-
Un-ionized NH <sub>3</sub>	< 1.25 mg/L	-	-
Turbidity	-	2 NTU (5 max.)	< 1 NTU
Fecal Coliform	-	1 CFU (14 max.)	< 1 CFU

Notes:

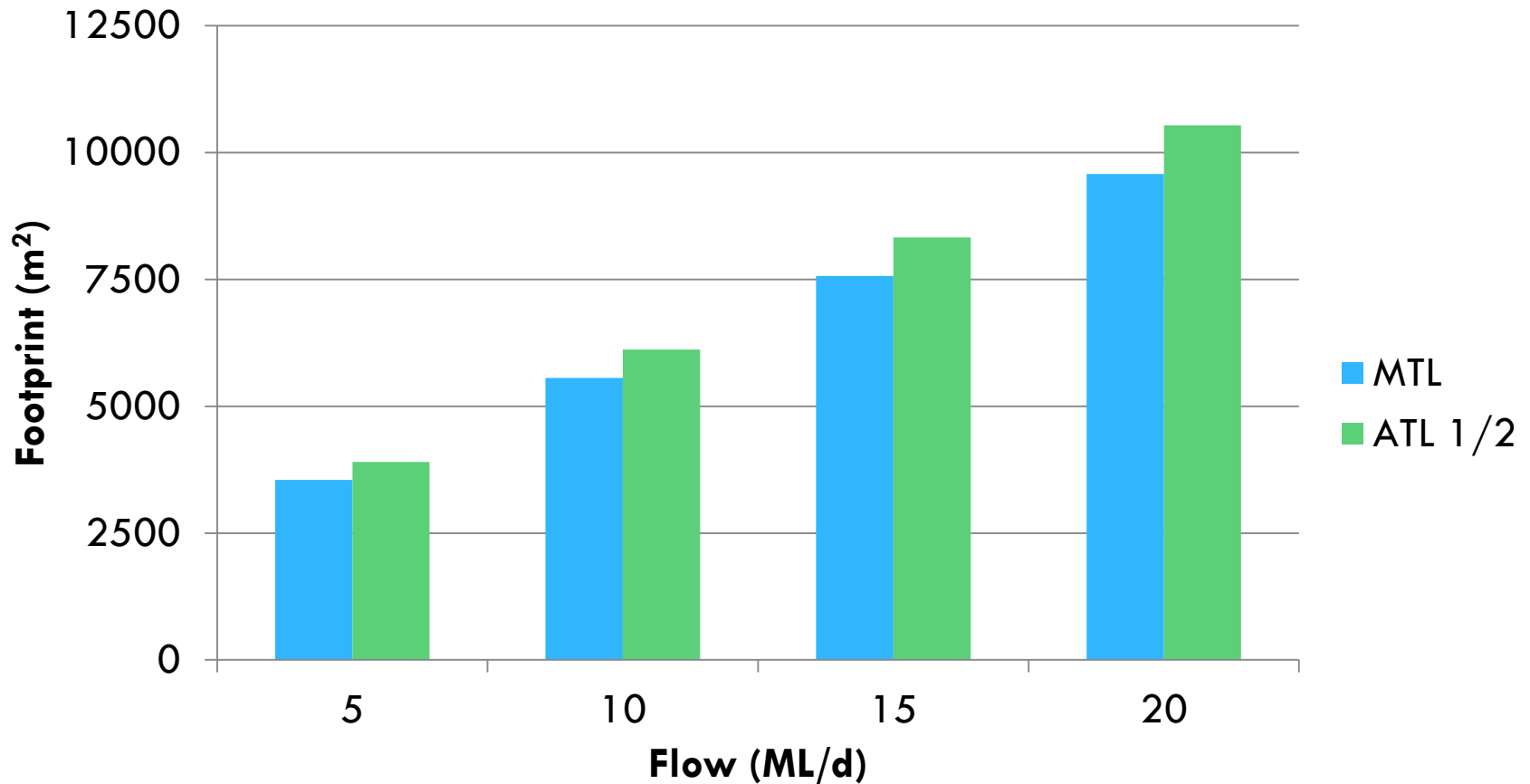
1. MTL: Mandated Treatment Level; WSER
2. ATL 1: Additional Treatment Level 1; MWR Reclaimed Water, Greater Exposure Potential
3. ATL 2: Additional Treatment Level 2; MWR Reclaimed Water, Indirect Potable Reuse





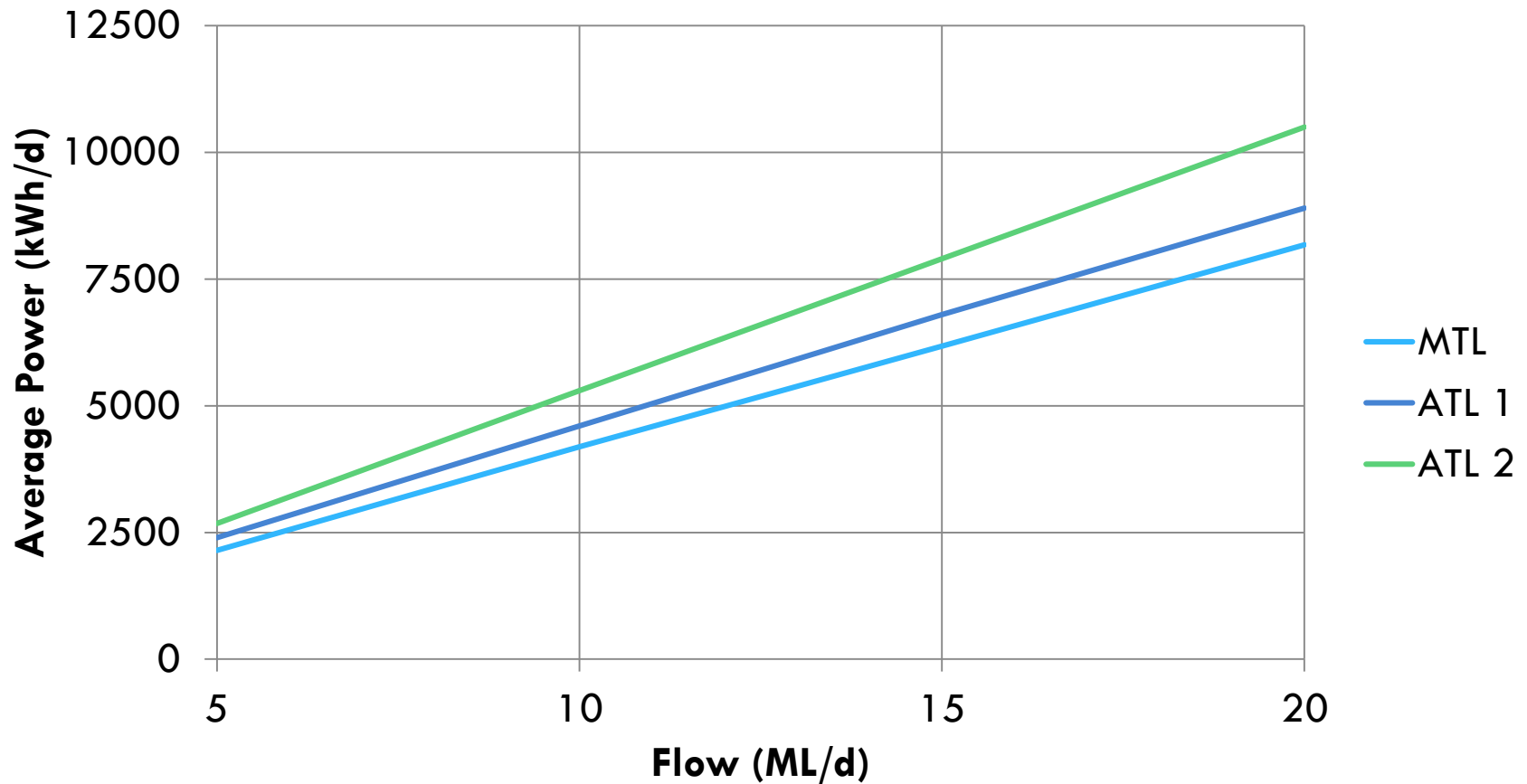


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## Notes:

1. Includes overall process requirements with buildings and parking/roads



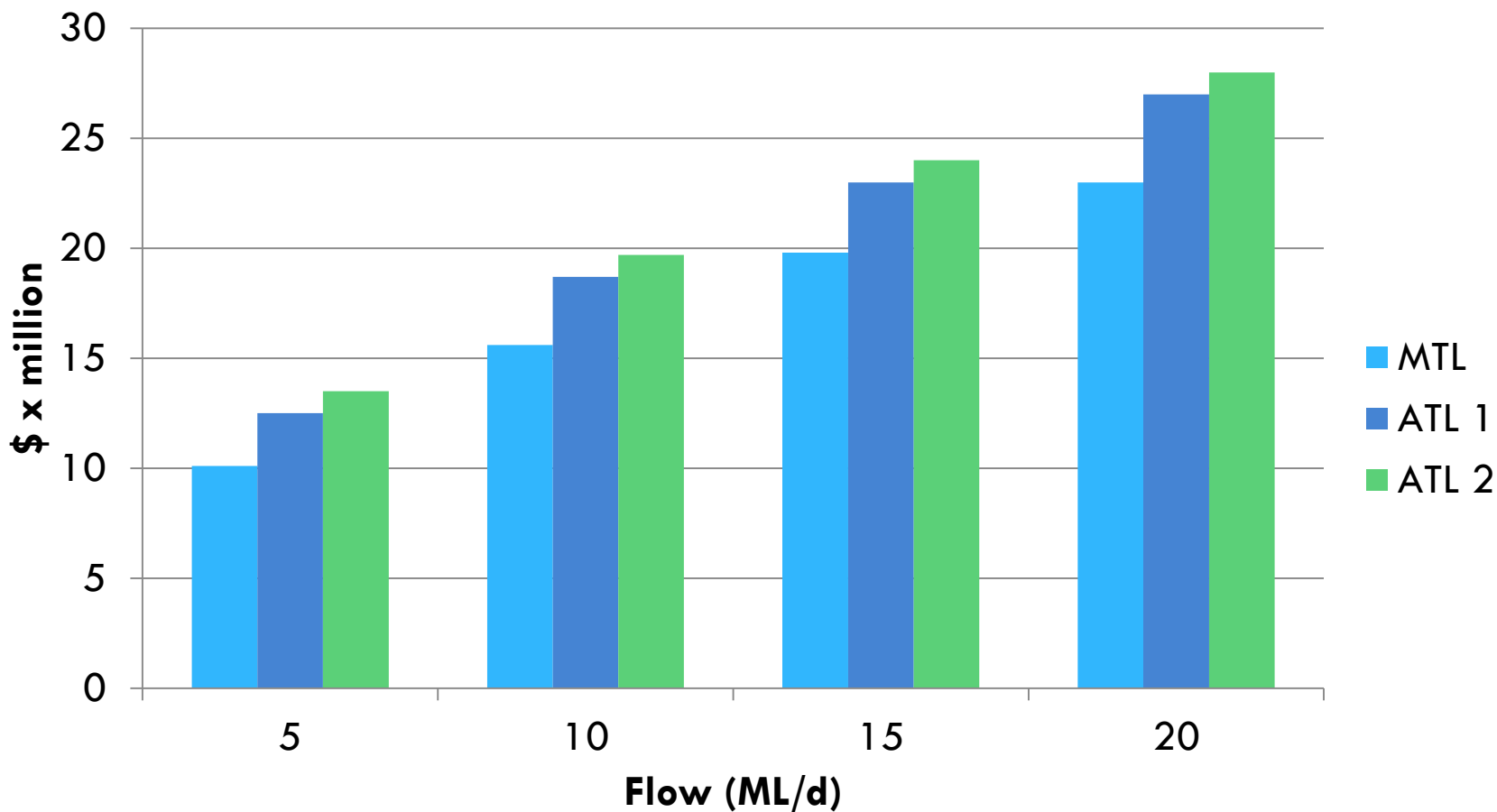
Notes:

1. Includes all process equipment

Flow (ML/d)	Treatment Level	Full-time Employees (FTE)
5	MTL	3
	ATL 1/2	4
10	MTL	4
	ATL 1/2	5
15	MTL	4
	ATL 1/2	5
20	MTL	5
	ATL 1/2	5

## Notes:

1. Includes O&M of all process equipment


**Notes:**

1. Overall price is for a green-field ready to operate plant, excluding collection/disposal systems

- Project: Municipality
- Location: Florida
- Size: 4 ML/d (1 MGD)
- Contract: Design
- Key objectives: modular and compact; retrofit; water reuse

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- Project: Municipality
- Location: Alberta
- Size: 4 ML/d (1 MGD)
- Contract: Design-Supply-Install
- Key objectives: cold weather operation; enhanced phosphorus reduction

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- Project: Ski Resort
- Location: British Columbia
- Size: 1.5 ML/d (0.4 MGD)
- Contract: Design-Supply-Install
- Key objectives: cold weather operation; highly fluctuating flow and loading; modular and expandable

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## Other ECOfluid Facilities

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Nanoose First Nation WWTP, BC



Joshua Basin WWTP, California



Senkulmen WWTP, BC



Mill Springs Village WWTP, BC

***Thank you.***

***References available upon request***